

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond Double/Bubble® - Part A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond Double/Bubble® - Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info.europe@permabond.com

1.4. Emergency telephone number

Emergency telephone CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

National emergency telephone number CHEMTREC Ireland: +(353)-19014670
CHEMTREC Australia: +(61)-290372994
CHEMTREC New Zealand: +(64)-98010034

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

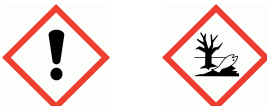
Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

2.2. Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Permagond Double/Bubble® - Part A

Precautionary statements	P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352a IF ON SKIN: Wash with plenty of soap and water P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Supplemental label information	EUH205 Contains epoxy constituents. May produce an allergic reaction.
Contains	TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER, EPOXY RESIN (Number average MW <= 700), PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER
Supplementary precautionary statements	P264 Wash contaminated skin thoroughly after handling. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P391 Collect spillage. P501 Dispose of contents/container in accordance with existing Community, National and local regulations.

2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current EU criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER	60-100%
CAS number: 68460-21-9 REACH registration exemption – POLYMER	
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 3 - H412	
PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER	10-30%
CAS number: 28064-14-4 EC number: 608-164-0 REACH registration exemption – POLYMER	
Classification Skin Irrit. 2 - H315 Skin Sens. 1B - H317 Aquatic Chronic 2 - H411	

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EPOXY RESIN (Number average MW ≤ 700)		10-30%
CAS number: 25068-38-6	EC number: 500-033-5	REACH registration number: 01-2119456619-26-XXXX
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411		

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	Skin irritation. Mild dermatitis, allergic skin rash.
Eye contact	Irritating and may cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products	Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon monoxide, carbon dioxide, and unknown hydrocarbons.
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5.3. Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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6.2. Environmental precautions

Environmental precautions	Do not discharge into drains or watercourses or onto the ground.
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6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal. Wash area with soap and water.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Do not ingest or inhale. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C.

7.3. Specific end use(s)

Specific end use(s) Adhesive. Sealant.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

DNEL	Workers - Inhalation; Long term systemic effects: 12.25 mg/m ³ Workers - Dermal; Long term systemic effects: 8.33 mg/kg/day Workers - Inhalation; Short term systemic effects: 12.25 mg/m ³ Workers - Dermal; Short term systemic effects: 8.33 mg/kg/day
PNEC	- Fresh water; Long term 0.006 mg/l - Sediment (Freshwater); Long term 0.996 mg/l - Sediment (Marinewater); 0.0996 mg/l - STP; Long term 10 mg/l - Soil; Long term 0.196 mg/l - Marine water; 0.0006 mg/l - Water; 0.0018 mg/l

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

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Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures

Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

Ensure adequate ventilation of the working area. Respiratory protection may be required if excessive airborne contamination occurs. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Organic vapour filter. Type A. (EN14387)

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Colourless.
Odour	Mild.
Odour threshold	Not available.
pH	Not available.
Melting point	Not determined.
Initial boiling point and range	Not applicable.
Flash point	>94°C
Evaporation rate	Not available.
Upper/lower flammability or explosive limits	Not applicable.
Vapour pressure	Not determined.
Vapour density	Not available.
Relative density	1.2
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Partition coefficient	Not applicable.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not available.
Viscosity	≈ 55000 mPa s @ 23°C

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Explosive properties Not determined.

Oxidising properties Not determined.

9.2. Other information

Other information Not relevant.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Under normal conditions of storage and use, no hazardous reactions will occur.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Reactions with the following materials may generate heat: Amines.

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Strong oxidising agents. Strong acids. Strong alkalis.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Skin sensitisation

Skin sensitisation May cause sensitisation by skin contact.

Aspiration hazard

Aspiration hazard None under normal conditions.

Inhalation

Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature. In high concentrations, vapours may irritate throat and respiratory system and cause coughing.

Ingestion

No harmful effects expected from quantities likely to be ingested by accident.

Skin contact

Irritating to skin.

Eye contact

Irritating and may cause redness and pain.

Toxicological information on ingredients.

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER

Acute toxicity - oral

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Notes (oral LD₅₀)	No specific test data are available.
<u>Acute toxicity - dermal</u>	
Notes (dermal LD₅₀)	No specific test data are available.
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	No specific test data are available.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Causes skin irritation.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Skin sensitisation</u>	
Skin sensitisation	Sensitising.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	No specific test data are available.
<u>Carcinogenicity</u>	
Carcinogenicity	No specific test data are available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	No specific test data are available.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	No specific test data are available.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.

PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER

<u>Acute toxicity - oral</u>	
Acute toxicity oral (LD₅₀ mg/kg)	2,000.1
Species	Rat
<u>Acute toxicity - dermal</u>	
Acute toxicity dermal (LD₅₀ mg/kg)	2,000.1
Species	Rat
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	No information available.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Slightly irritating.

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Serious eye damage/irritation

Serious eye damage/irritation May cause temporary eye irritation.

Respiratory sensitisation

Respiratory sensitisation No specific test data are available.

Skin sensitisation

Skin sensitisation - Guinea pig: Sensitising.

Germ cell mutagenicity

Genotoxicity - in vivo Negative.

Carcinogenicity

Carcinogenicity No specific test data are available.

Reproductive toxicity

Reproductive toxicity - fertility No specific test data are available.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No specific test data are available.

Aspiration hazard

Aspiration hazard The product is not believed to present a hazard due to its physical nature.

EPOXY RESIN (Number average MW <= 700)

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 11,400.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rabbit

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No specific test data are available.

Skin corrosion/irritation

Skin corrosion/irritation Not irritating.

Animal data Oedema score: Very slight oedema - barely perceptible (1).

Serious eye damage/irritation

Serious eye damage/irritation Not irritating.

Respiratory sensitisation

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Respiratory sensitisation	No specific test data are available.
<u>Skin sensitisation</u>	
Skin sensitisation	Local Lymph Node Assay (LLNA) - Mouse: Sensitising.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Conclusive data but not sufficient for classification.
<u>Carcinogenicity</u>	
Carcinogenicity	Conclusive data but not sufficient for classification.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Fertility - NOAEL 750 mg/kg/day, Oral, Rat
Reproductive toxicity - development	Developmental toxicity: - NOAEL: 180 mg/kg/day, Oral, Rat
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	No specific test data are available.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Conclusive data but not sufficient for classification.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.

SECTION 12: Ecological Information

Ecotoxicity Toxic to aquatic life with long lasting effects.

12.1. Toxicity

Toxicity The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Ecological information on ingredients.

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 10-100 mg/l, Freshwater fish

PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, : 1 - 10 mg/l, Fish
LC₅₀, 96 hours: 5.7 mg/l, Leuciscus idus (Golden orfe)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 3.5 mg/l, Daphnia magna

EPOXY RESIN (Number average MW <= 700)

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 24 hours: 4.4 mg/l, Oncorhynchus mykiss (Rainbow trout)

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Acute toxicity - aquatic invertebrates	LC ₅₀ , 24 hours: 4.9 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 48 hours: 9.1 mg/l, Selenastrum capricornutum
Acute toxicity - microorganisms	IC ₅₀ , 3 hours: > 100 mg/l, Activated sludge
Chronic aquatic toxicity	
Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 0.3 mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability The product is not readily biodegradable.

Ecological information on ingredients.

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER

Biodegradation Not expected to be readily biodegradable.

PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER

Biodegradation - Degradation 10 - 16%: 28 days

EPOXY RESIN (Number average MW <= 700)

Biodegradation Water - 6 - 12%: 28 days

12.3. Bioaccumulative potential

Partition coefficient Not applicable.

Ecological information on ingredients.

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER

Partition coefficient log Kow: < 1

PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER

Bioaccumulative potential BCF: 100 - 3000,

Partition coefficient log Pow: 3.6

EPOXY RESIN (Number average MW <= 700)

Bioaccumulative potential BCF: 100 - 3000,

Partition coefficient log Pow: 3.242

12.4. Mobility in soil

Mobility No data available. The product has poor water-solubility.

Ecological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

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Adsorption/desorption coefficient Water - log K_{oc}: 2.65 @ 20°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This substance is not classified as PBT or vPvB according to current EU criteria.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations. Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

Road transport notes Applies only to inner containers >5 litres. See SP 375

Sea transport notes Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

Air transport notes Applies only to inner containers >5 litres. See SP A197 (375)

14.1. UN number

3082

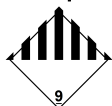
14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains Epoxy resin)

14.3. Transport hazard class(es)

9

Transport labels



14.4. Packing group

III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

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Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Guidance	Workplace Exposure Limits EH40. CHIP for everyone HSG228. Safety Data Sheets for Substances and Preparations. Approved Classification and Labelling Guide (Sixth edition) L131.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	29/08/2018
Revision	4
Supersedes date	19/04/2016
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.